




Declaration of Performance – LE-No.: 2

according to Appendix III EU CPR (305/2011/EU)

for the construction product, hot finished steel tubes

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| 1. Unique identification code of the product type: | S 275J0H according to EN 10219-1:2006 | |
| 2. Application of the product: | Hollow profiles for steel construction | |
| 3. Address of the manufacturer: According to article 11 paragraph 5 | Mannesmann Line Pipe GmbH In der Steinwiese 31 – 57074 Siegen Kissinger Weg 55 – 59067 Hamm | |
| 4. Plenipotentiary | See point 3 | |
| 5. System for validation and investigation of performance | System 2+ | |
| 6. The notified body: | TÜV NORD Systems GmbH & Co. KG D-22525 Hamburg ID no.: 0045 | |
| 7. Harmonised Standard | DIN EN 10219-1, Attachment ZA | |
| 8. Declared performances | | |
| Fundamental properties | Performance | Harmonised technical specification |
| Measurements and form | Tolerances according to Section 6 | EN 10219-2:2019 |
| Mechanical properties* Tensile strength Rm Yield strength ReH Elongation A Impact energy KV | Table A.3 T ≤ 3 mm 430-580 MPa T > 3 ≤ 40 mm 410-560 MPa T ≤ 16 mm 275 MPa T > 16 ≤ 40 mm 265 MPa T ≤ 40 mm 20 % 27 J (0°C) | EN 10219-1:2006, Annex A |
| Suitability for welding* max. carbon equivalent | Table A.2 T ≤ 40 mm 0,40 % | EN 10219-1:2006, Annex A |
| Durability | No performance determined | EN 10219-1 Annex ZA |
| *T = Wall thickness | | |
| <p>The performance of the product in 1. is in conformity with the set of declared performances in 8. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer in 3.</p> | | |
| Signed by the manufacturer and on behalf of the manufacturer by: | | |
| Name and position: Dr. rer. nat. Hans-Jürgen Kocks / IMB | Place, date, signature: Siegen, 19.07.2024, |  <p>MANNESMANN LINE PIPE Qualitätsstelle · Quality Department In der Steinwiese 31 · 57074 Siegen</p> |

This document can be downloaded: www.mannesmann-linepipe.com